

PRODUCT INFO

T-clamps TS of die-cast aluminum have slitted clamping points machined by cutting methods.

The bores at the clamping points are situated in a plane and arranged in a T-shape. They receive typically available construction tubes with full surface contact over the entire cross-section of the bore.

At the screw points, hex socket cap screws or adjustable hand levers reduce the bore crosssection for clamping.

Adjustable hand levers are intended for repeated, tool-free clamping. Under the designation HSK, these are available separately for individual use and in other designs. Compared with the tooloperated hex socket cap screw, the clamping force achievable with an adjustable hand lever is lower due to the shorter lever length.

RoHS-compliant product





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B

Z

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Clamping point 1 Bore d ₁	Clamping point 2 Bore d ₂	Clamping length k₁	Clamping length k 2	I ₁	I ₂	m	Hex socket cap screws Z 1	Hex socket cap screws Z₂	Accessories recom. hand lever	
									HSK for z ₁ I₃	for z ₂ I₃
B 20	B 20	40	42,5	92	52	60	M 8-25	M 8-25	-	
B 25	B 25	40	42,5	92	52	60	M 8-25	M 8-25	78	78
B 30	B 30	40	42,5	92	52	60	M 8-25	M 8-25	78	78
B 30	B 30	56	62	130	68	90	M 10-35	M 10-35	-	-
B 32	B 32	56	62	130	68	90	M 10-35	M 10-35	-	-
B 35	B 35	56	62	130	68	90	M 10-35	M 10-35	92	-
B 40	B 40	56	62	130	68	90	M 10-35	M 10-35	92	92
B 40	B 40	65	75	148	77,5	103	M 10-50	M 10-50	92	-
B 42	B 42	65	75	148	77,5	103	M 10-50	M 10-50	92	-
B 45	B 45	65	75	148	77,5	103	M 10-50	M 10-50	92	-
B 48	B 48	65	75	148	77,5	103	M 10-50	M 10-50	92	92
B 50	B 50	65	75	148	77,5	103	M 10-50	M 10-50	92	92
B 50	B 50	80	80	177	92	125	M 10-50	M 10-50	-	-
B 60	B 60	80	80	177	92	125	M 10-50	M 10-50	92	-

Screw points

z	
1	Hex socket cap screw steel, zinc-plated DIN 912-8.8 and lock nut steel DIN 985-8, zinc-plated
2	Hex socket cap screw stainless steel DIN 912-A2-70 and lock nut stainless steel DIN 985-A2, glide coating

Surface

0						
2	textured powder-coated, Black RAL 9005					
8	blasted, matt					

ORDER KEY	TS - d ₁ - d ₂ - k ₁ - z - o					
T-clamp						
Clamping point 2 Clamping length						
Screw points Surface						

ACCESSORIES

- Adjustable hand levers HSK see page 168

ON REQUEST

- Clamping points with different diameters d_1 and d_2 or special diameter
- Screw points with hex head screws or mixed screw / adjustable hand lever elements
- Surface ball-burnished, anodized or powder-coated in other RAL colors

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