

PRODUCT INFO

T-clamps TK of die-cast aluminum or precisioncast stainless steel have slitted clamping points machined by cutting methods.

The bores at the clamping points are situated in a plane and arranged in a T-shape. They receive typically available rods and tubes with full surface contact over the entire cross-section of the bore.

At the screw points, hex socket cap screws or adjustable hand levers reduce the bore crosssection for clamping.

Adjustable hand levers are intended for repeated, tool-free clamping. Under the designation HSK or HEK, these are available separately for individual use and in other designs. Compared with the tool-operated hex socket cap screw, the clamping force achievable with an adjustable hand lever is lower due to the shorter lever length.

RoHS-compliant product

Rost frei





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Clamping point 1 Clamping		Clamping p	oint 2	Clam- ping length k	I,	I ₂	m	Hex socket cap screws Z₁ / Z₂	Accessories recom. hand lever			
Bore d₁ Aluminum	Stainless steel	Bore d ₂ Aluminum Stainless							HSK for aluminum clamp for $z_1 _3 $ for $z_2 _3$		HEK for stainless steel clamp for $z_1 a_3 $ for $z_2 a_3$	
B 10	-	B 10	_	25	61	34,5	39	M 6-20	-	63	-	-
B 12	B 12	B 12	B 12	25	61	34,5	39	M 6-20	-	63	63	63
B 14	B 14	B 14	B 14	25	61	34,5	39	M 6-20	-	63	63	63
B 15	B 15	B 15	B 15	25	61	34,5	39	M 6-20	-	63	63	63
B 16	B 16	B 16	B 16	25	61	34,5	39	M 6-20	-	63	63	63
B 18	B 18	B 18	B 18	25	61	34,5	39	M 6-20	-	63	63	63
-	B 20	-	B 20	25	61	34,5	39	M 6-20	-	-	63	63

Screw points **z**

1 Hex socket cap screw steel, zinc-plated DIN 912-8.8 and lock nut steel DIN 985-8, zinc-plated (only for aluminum clamps)

2 Hex socket cap screw stainless steel DIN 912-A2-70 and lock nut stainless steel DIN 985-A2, glide coating

Surface / material **O**

2	Aluminum, textured powder-coated, Black RAL 9005				
8	Aluminum, blasted, matt				
ED	Stainless steel, blasted, matt				



ACCESSORIES

- Adjustable hand levers **HSK** see page 168

- Stainless steel adjustable hand levers **HEK** see page 170

ON REQUEST

- Clamping points with different diameters d_1 and d_2 or special diameter
- Screw points
 with hex head screws or mixed screw / adjustable hand lever elements
- Surface
 ball-burnished, anodized or powder-coated in other RAL colors

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